

Drake's STEEL '40

Body Parts for America's Classic Ford Coupe

Bob Drake with the untrimmed middle floor pan

NEW

Complete Floor Pan

Front Floor Pan 1939-40 Coupes, Convertible, Tudor, Fordor, & Sedan Delivery

- Full-length 62" with drive shaft tunnel
- Includes reinforced brackets with nut plates for seat rails

01A-550
\$600.00

Middle Floor Pan

1939-40 5-Window Coupe* (the coupe that came with package tray)

- 8" length, 4½" rise

01A-551
\$300.00

Trunk Floor Pan 1939-40 Coupes & 1940 Convertible

- 52" length at center
- Includes tool tray, all stamped in one piece as original
- Fits 1940 Business Coupe* (the coupe that came with opera seats) with modification

01A-552
\$600.00

Rocker Sills Full-Length 1939-40

- Fits all body styles

01A-500/1
\$600.00 pair

Buy the entire floor system and SAVE:

Kit includes front, middle, and trunk floor pans, and rocker sills. Bought individually, the parts would total \$2,100.00

01A-550-K
Sold as a Kit: **Only \$1,800.00**

Stamped Steel 1940 Coupe Trunk Lid

(Also perfectly fits all '39 coupes:

Just add trunk handle base mounting holes.)

A perfect copy with all the inner support bracing and internal nuts for the trunk support arms and hinges. Comes with holes for mounting the trunk handle, license plate bracket, and emblem.

01A-900
\$1,500.00

The Drake Team now brings you sheet metal body components made exactly like Henry Ford made them. They're not crude, hand-fabricated flat steel sheets with a bump or notch here and there, but finely tooled works of art. Every piece has the original details built-in, stamped in one hit with our huge tool-steel dies: the only way to get the finish detail, proper strength, and perfect fit. All body parts come with our corrosion-resistant black finish.

Ask about our new lower deck panel brace kit, tool tray pocket covers, and other 1940 sheet metal parts.



Bob Drake with 1940 Trunk Floor Pan (left) and Front Floor Pan (right)



New Parts for OLD FORDS & HOT RODS
1932-59 Ford Cars • 1932-66 Pickups

*What's the difference between the Business Coupe and Opera Coupe? The answer is: None.

Ford made two different styles of both its Standard and Deluxe coupe versions in 1940. The coupes were the same on the outside, being 5-window coupes, but there were differences on the inside in the middle and trunk floor areas. What Ford called the **5-Window Coupe** (Models 77A & 77B) came with a package tray just below the rear window, suspended over an open luggage area behind the seat. Over the years, this model gained the nickname "Business Coupe."

Ford called the second style of coupe its **Business Coupe** (Models 67A & 67B). This is the model that had fold-down opera seats and was eventually referred to as the "Opera Coupe." This has been a point of confusion for years because technically an Opera Coupe *is* a Business Coupe.

Here at Bob Drake we'll use Ford's original terms.
Please refer to measurements for the correct fit.

(800) 221-3673 • Fax: (541) 474-0099 • www.bobdrake.com

Bob Drake Reproductions Inc. • 1819 N.W. Washington Boulevard, Grants Pass, Oregon 97526

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